YXLON FF35 CT

Multi-application, high-resolution computed tomography (CT) inspection system for fine parts



Explore the art of detection

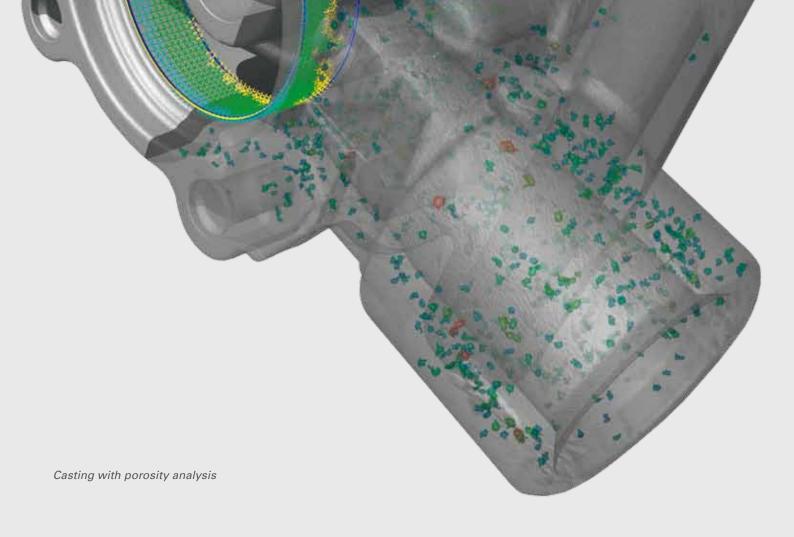
As a world leader in non-destructive X-ray testing, YXLON has mastered the art of detection. Based on our extensive experience in designing tailor-made X-ray and CT solutions, we help our customers achieve excellent results during their scientific research and development projects as well as production inspection procedures. Making the invisible visible – that's what we call the art of detection.

No matter what industry you're in, you'll get precise 3D images thanks to our smart CT systems. The diversified YXLON CT portfolio covers the widest variety of sizes and materials, with the FF35 CT focusing on very small to medium-sized parts. YXLON CT solutions are tried and tested premium systems. They blend smoothly into your processes, guaranteeing fast, intuitive workflow and high uptime. Our CT product range equips you with relevant information regarding the interior and exterior structures of your items, enabling you to do all kinds of measurements and analyses.

Additionally, the worldwide YXLON service network is an important factor to be taken into account when evaluating the YXLON CT priceperformance ratio – one that appeals to quality managers, operations personnel, and purchasers alike.

Where do you use YXLON FF35 CT?

- Research and development (R&D)
- Failure analysis (F/A)
- Process control
- Small series inspection
- Combined DR-CT inspection
- Defect and material analysis
- Assembly checks
- Dimensional measurement





Experience a seamless CT inspection workflow

Do you want to improve the material testing procedures in your R&D department? Do you want to optimize your process control and small series inspection? Discover the versatility of the FF35 CT with its touchscreen Geminy user interface, intelligent automation and precision features.

FF 35 CT is ideal for fine parts inspection in the automotive, electronics, aviation and material science industries where accurate results are paramount in order to comply with high safety and quality requirements.

FF35 CT supports your ability to carry out your tasks easily since it provides smart inspection processes with its newly designed Geminy graphical user interface. Use the intuitive touchscreen to easily combine 2D and 3D inspections in one sequence and to graphically create your individual imaging chain via drag and drop icons.

Various automated functions also help you save time. The automatic collision protection allows for carefree manipulation. The system health status and the important values trend indicator let you keep track of the testing routine.

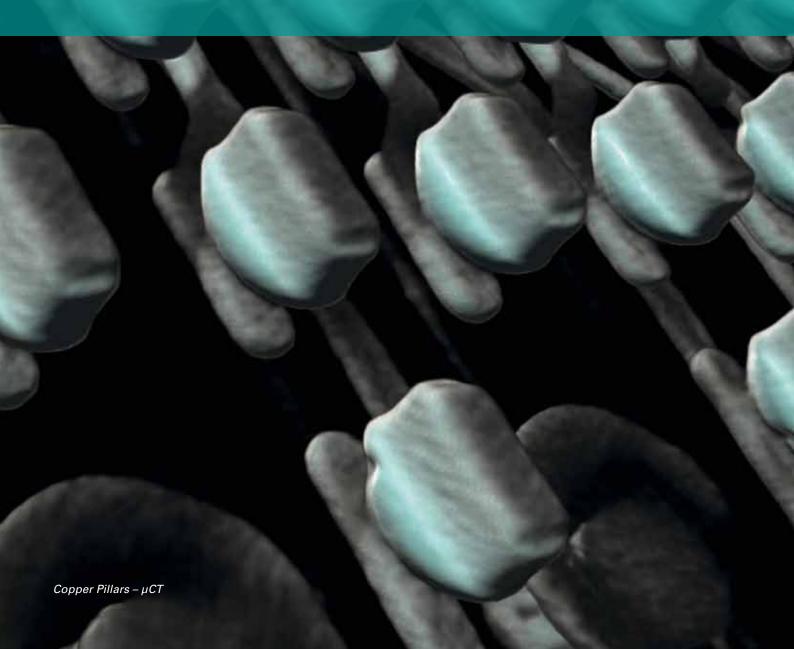
Remote monitoring with push messages is another process simplifier. Check the system from a distance and receive real-time information, for example when a CT scan is finished. Plus, to efficiently manage the daily inspection schedule you can assign different user levels that range from the unskilled operator to the experienced expert.

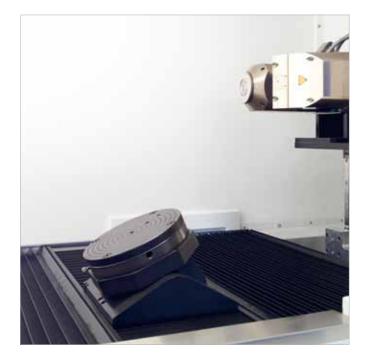
YXLON FF35 CT key benefits

- Intuitive touchscreen operation with new Geminy user interface
- Revolutionary inspection sequence creation using icons
- Flexible ROI selection thanks to off-center virtual rotation axis
- Extensive range of applications using two tubes in one inspection sequence
- Time saving with remote monitoring including push messages
- Expanded inspection envelope with horizontal field of view extension

Detect what matters

Double impact. The core advantages of the powerful and versatile YXLON FF35 CT come in pairs: combined 2D and 3D inspection with touch operation, and two independent tubes which you can change with a touch of a button.







- 1 Double-tube set-up with optional tilt axis
- 2 Remote monitoring
- 3 Health monitor,
 - consolidated view



Cover the broadest fine parts testing range

Experience the versatile and powerful performance of FF35 CT for defect and material analyses, CT metrology and many more applications. A high power reflectional tube and a nanofocus transmission tube are at your disposal during a single inspection sequence. Inspect even more materials and sizes with the YXLON real ROI scan which enables off-center virtual rotation axis. The horizontal field of view extension expands the bandwidth of parts even further.

Instead of stitching different areas of a tested object, you can use helical CT to automatically compose a single accurate image. In addition, supreme image quality is supported by ring artifact and

beam hardening correction. The motorized focus-detector distance, multiple gain detector correction, and stepwedge calibration also facilitate the premium inspection level of FF35 CT.

A foundation for the power and precision of FF35 CT is the water-cooled X-ray tube which provides a defect detectability down to 150 nm thanks to its very small focal spot.

The highest quality is our benchmark when it comes to our components as exemplified by the system's premium angle encoder modules and linear encoders. These parts are manufactured by market leader Heidenhain.

Which items and materials are especially suitable for YXLON FF35 CT?

- Electronic components like SMD
- Semiconductor packaging
- Probes of new materials
 (e. g. metal, plastics, CFRP)
- Microsystems, MEMS, MOEMS
- Medical devices like hollow needles
- Small metal parts such as injection molds
- Electronic devices
- Small castings

Maximize your uptime

What are your specific service requirements? We offer a wide range of service modules and packages tailored to your needs.

Our highly qualified global service team is committed to providing excellent service to our customers worldwide. With our eight global service centers and the specialized staff of our 50 service partners we always ensure a rapid response time wherever and whenever you need it.

Your benefits include:

- High system availability
- Low inspection costs per part
- Best inspection quality
- Continuous operational safety

We align our organization and all service activities to comply with your requirements. With our innovative and modular service solutions you can count on true added value throughout the entire life cycle of your system.

We support you in limiting your CT inspection costs to a minimum. At the same time, your systems operate safely while obtaining optimum inspection results.

YXLON Life Cycle Service – more than the best image

- Y.ServicePass increase your system availability
- Y.WarrantyPass keep your costs predictable with an extended warranty
- Y.SpareParts operate your system at peak performance with YXLON spares
- Y.Exchange minimize your system downtime by direct exchange of original components
- Y.Upgrades keep your system state of the art
- Y.Academy train your operators



Check out these facts

CT Modes

X-ray Components		
Tube	Y.FXE 225.48 reflection tube	
Maximum energy	225 kV	
Maximum power	320 W	
Detail visibility	≤ 4 µm¹)	
TXI	yes ²⁾	
Tube (optional)	Y.FXT 190.61 transmission tube	
Maximum energy	190 kV	
Maximum power	80 W	
Detail visibility	≤ 150 nm ¹⁾	
TXI	yes ²⁾	

1) With YXLON IQI for 2D at minimum focal spot size

2) TXI = True X-Ray intensity - controls real output dose for constant intensity

Inspection Item

Maximum part size (Ø x h)	300 mm x 500 mm	
Maximum part weight ³⁾	5 kg / 30 kg	

 Inspection item placed centrally on turntable resp. partholder. First value with optional tilting axis.

Manipulator Data

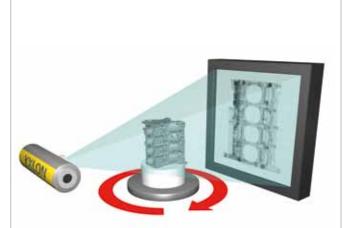
FDD (Focus Detector Distance) ⁴⁾	~ 620 mm - 1160 mm		
FOD ⁴⁾	~ 0 - 930 mm		
Beam – hub vertical axis ⁴⁾	~ 500 mm		
Object – transversal axis ⁴⁾	~ +/- 150 mm		
Tube axis ⁵⁾	✓		
Motorized door	✓		

 Values are average and depending on detector and tube configuration. Details see technical description.
 Currently all FF35 CT systems are furnished with a tube rotation axis and can be

upgraded with the transmission tube.

Operator Desk

Dimensions approx.	
Width	1,800 mm
Height	700 mm - 1,200 mm
Depth	800 mm
Weight	~ 175 kg
Monitor	2, capacitive touch, 1920 x 1080 pixel



Principle of cone-beam CT: The 3D model comprises almost all information acquired by the detector during the rotation.

Detector	YXLON Panel 1515 UHS	
Active area	146 mm x 146 mm	
Pixel pitch	127 µm	
Pixel matrix	1,152 x 1,152	
Frame rate	up to 58 fps	
Detector (alternative)	YXLON Panel 2530	
Active area	249 mm x 302 mm	
Pixel pitch	139 µm	
Pixel matrix	1,792 x 2,176	
Frame rate	up to 30 fps	

CT Parameters	single tube	double tube
Minimum voxel size ⁶⁾	~ 1 µm	~ 270 nm
CT field of view (Ø x h) – filtered back projection ("Feldkamp") ⁶⁾	~ 110 mm 225 mm	- 110 mm / - 185 mm
CT field of view (Ø x h) – filtered back projection ("Feldkamp" – Hor. Extended) ⁶⁾	~ 200 mm 300 mm	- 100 mm / - 160 mm
CT field of view (Ø x h) – Helical CT ⁶⁾	~ 110 mm 225 mm	- 500 mm / - 500 mm
6) Based on a calculation considering rotation axis	s distance of 2 mm fro	m the tube surface.

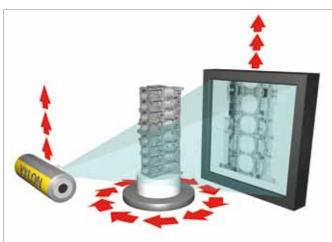
Cabinet / System	single tube	double tube
Dimensions approx. (width x height x depth)	2,990 mm x 2,220 mm x 1,550 mm	
Inspection envelope ⁷⁾	300 mm x 500 mm	
Weight ⁸⁾	~ 6,800 kg ~ 6,900 kg	
Vibration damper ⁹⁾	passive / active	
Tube maintenance access	very easy	

 YXLON's envelope definition: every area of envelope represented by central beam on center of detector.

8) System weight due tough YXLON standard probably higher than competitor's: German "RöV" (X-ray regulation) limits are 2.5 μSv/h in 100 mm distance. Tough YXLON

standard is 1.0 μ Sv/h measured on cabinet's surface. Tough FXLON

9) Active vibration damping with FF35 CT is optional. Needs compressed air (7 bar). Compressor unit available.



Principle of Helical CT: With stepwise rotation of the sample and stepwise vertical manipulation of the X-ray tube and the flat-panel detector all information for precise 3D volumes of long parts are obtained.

QuickScan®, QualityScan, Offset Scan, Helical CT, Real ROI CT

Find the system that suits you best			
	FF20 CT	FF35 CT single tube	FF35 CT double tube
Part size	++	+++	+++
Material density	++	+++	+++
Part weight	+	++/+++*	++/+++*
Detail visibility	+++	++	+++
Combined 2D and 3D	1	1	1
Helical CT	1	1	1
Real ROI (virtual rotation axis)	1	1	1
Powered by YXLON Geminy®	1	1	1
* triple plus without tilting axis (optional)			

Would you like to learn more about our systems? Interested in a test inspection? Please contact us by phone or e-mail. We look forward to hearing from you.

YXLON

Technology with Passion

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